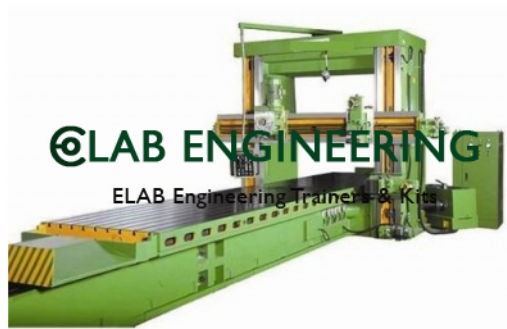


Product Name :
 Planning Machine

Product Code :
 sp0003



Description :

Planning Machine

Technical Specification :

IMPORTANT TECHNICAL DATA	4 Ft.	6 Ft.	8 Ft.	8 ft.	10 ft.	12 ft.	14 ft.	16 ft.	18 ft.	20 ft.	22 ft.	25 ft.
	inches	inches	inches	inches	inches	inches	inches	inches	inches	inches	inches	inches
Length of bed	104	108	144	144	180	216	242	288	324	360	396	400
Length of table	57	78	102	102	126	150	174	198	222	246	268	306
Maximum travel of table	48	72	96	96	120	144	168	192	216	240	264	300
Maximum possible height undercross rail	30	36	36	54	54	54	54	54	54	54	54	54
	(can be made available at any ht.)						(can be made available at any ht.)					
Maximum	30	39	39	60	60	60	60	60	60	60	60	60

planning width												
Tool post down feed	8	8	8	10	10	10	10	10	10	10	10	10
Speed cutting p.m.	504	480	480	480	480	480	480	360	360	360	360	360
Speed return	576	600	600	600	600	600	600	600	600	600	600	600
No. of tool post on cross rail	1	1	1	2	2	2	2	2	2	2	2	2
T. Slots	4	4	5	5	5	5	5	5	5	5	5	5
Height of table from floor	27	27	26	30	30	30	30	30	30	30	30	30
Maximum size of tool post	2 x 2	2 x 2 1/2	2 x 1 1/2	2 x 2 1/2	2 x 2 1/2	2 x 2 1/2	2 x 2 1/2	2 x 2 1/2	2 x 2 1/2	2 x 2 1/2	2 x 2 1/2	2 x 2 1/2
Methods of drive	Electric Individual						Electric Individual					
GEARS	(With Single rack and required gear)						(With double rack and required gears)					
HP. Required	3	3	5.5	7.5	10	10	15	15	20	20	20	20
Approx. Weight in Tons	4	4 1/2	5 1/2	9	11	13	15	17	20	22	25	28

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